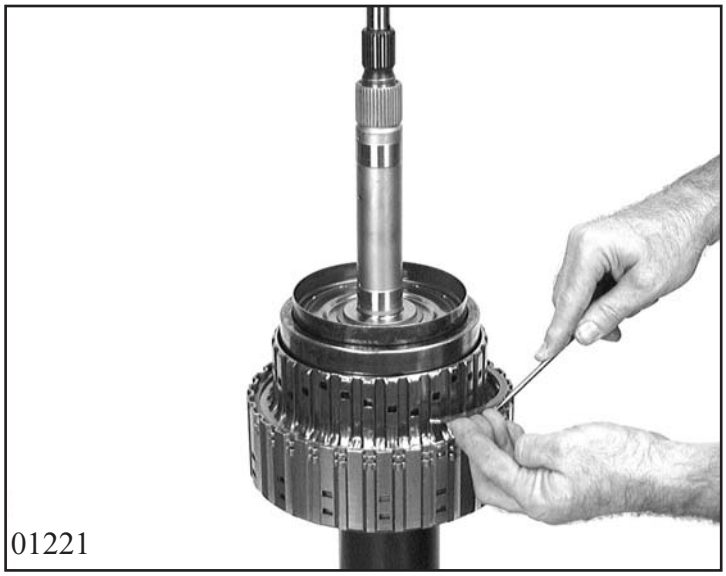
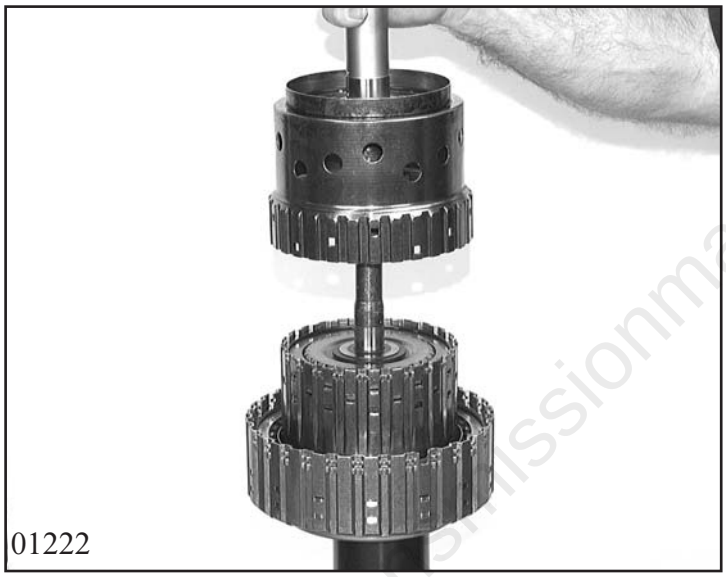
Dismantling

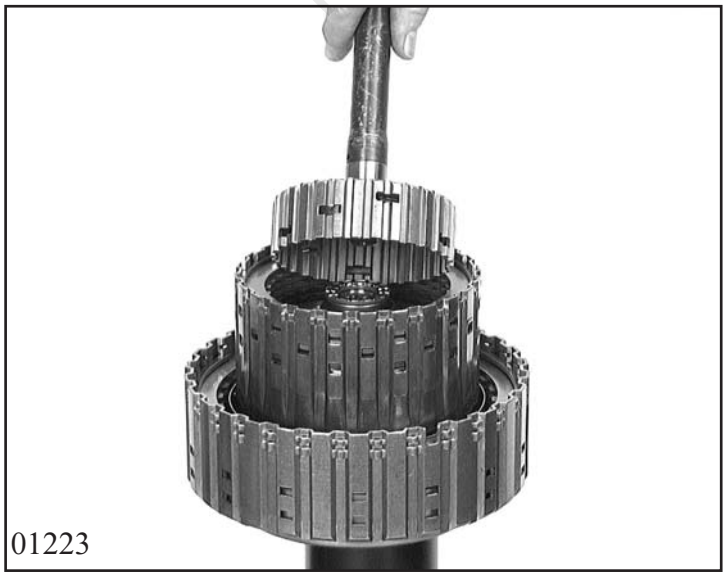
2.2 Turret (with clutches A and E)


01221

Put turret with input shaft in mount 5x46 000 917.
Unclip the angled disk.
Take out the snap ring and remove internal disk carrier B.


01222

Take out disk carrier A and lever axial needle roller bearing out of intermediate shaft with a long scriber.


01223

Lift off intermediate shaft with internal disk carrier E. Lever out axial needle roller bearing.

Then turn cluster by 180° and insert it into the fixture again.

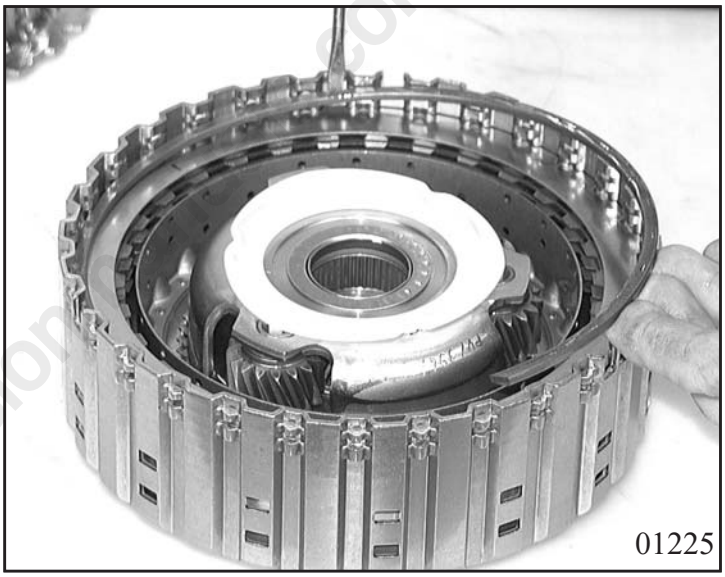
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Pull clutch A off clutch E / input shaft.

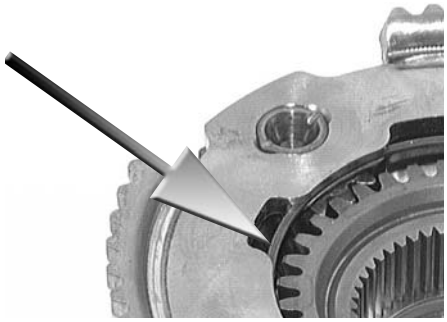


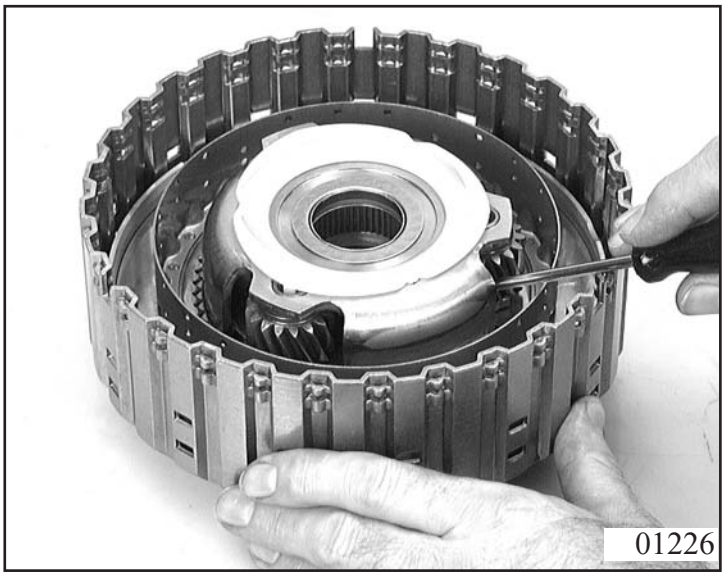
Note:
Drive shaft is splined to clutch E.

Rebound clutch A snap ring and withdraw complete clutch pack.



Lever snap ring out of planet carrier and take planet carrier out of cylinder A. Withdraw snap ring and sun gear from planet carrier and lever out axial needle roller bearing cage.





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